

## Exaton 19.13.4.L

19.13.4.L is suitable for joining stainless CrNiMo steels e.g. 317L or similar. It is used for TIG-welding.

<b>Классификация сварочной проволоки</b>	SFA/AWS A5.9 : ER317L EN ISO 14343-A : W 19 13 4 L Werkstoffnummer : 1.4438*
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### Typical Charpy V-Notch Properties

Condition	Testing Temperature	Impact Value
После сварки	20 °C	140 J

### Хим. состав проволоки

C	Mn	Si	S	P	Ni	Cr	Mo	Cu
<=0.02	1.5	0.4	<=0.020	<=0.020	14	19	3.6	<=0.3